



## Request for Quotation

**RFQ MN002**

**13 March 2019**

### **Repairs to Weg Motor**

uShaka Marine World invites eligible and accredited service providers to submit a written quotation on their official letter head for the above service.

### **Description of motor:**

3 Phase 380Volt 22kW 4Pole 1460 RPM 42.5A/ B3 Weg Motor

### **Repair Work**

- Repair and overhaul motor
- Varnish – Clean & Dry windings, impregnate with thermo setting insulating resin and cure
- Windings- coat windings with air drying insulating resin.
- Replace bearings 63 11zz C3
- Replace bearings 62 11zz C2
- Sleeve & machine NDE endshield
- Build and machine shaft and cut keyway
- Supply and fit cooling fan
- Supply and fit terminal block
- Assemble, test run and spray motor

NB: Quote to be submitted before the end of business of Friday 15/03/2019 and sent to [mndlela@ushakamarineworld.co.za](mailto:mndlela@ushakamarineworld.co.za)

**Enquiries can be directed to: Jerry Govender [jgovender@ushakamarineworld.co.za](mailto:jgovender@ushakamarineworld.co.za) 031 328 8017**